Contents Overview

- Installation Stands (x2)
- Fin (x8)
- Rail
  - White: 3-70-014
  - Light Wood Stain: 3-70-013

- 3mm Cable 3-15-0723 (x2)
- White Fast Caps 3-70-006 (x9)
- Rampa Screw 3-70-020
  - Pre-installed in Rail (3-70-014)

- Mending Plate 3-70-007 (only for multiple modules) (x3)
- Mending Plate Screw 3-70-008 (only for multiple modules) (x12)
- Cable Tensioner 3-15-1636-K (x2)

- M6 × 18 Bolt 3-70-019 (x9)
- Edge Holder 3-70-015 (x6)
- M6 × 6mm Set Screw 3-70-021 (x6)
- Cable Coupler 3-15-1639-K (x2)

- Suspend Anchoring KIT 3-15-7000-K (x4)

For more information, please visit 3-form.com or call 800.726.0126

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Overview

Designed to look the same as the edge wall and ceiling, but in a two-sided format. Please visit our website for more views of Edge Partition. *Some images below show 2 modules/kits rather than just one in order to show the pattern detail better.*
Installation

Required Tools

- Drill
- Drill Bits
- Tape Measure
- Level Tool
- Screwdrivers

1. Set Up Installation Stands

2. Install Edge Fins into Installation Stands

   Follow proper fin numbering sequence as noted on page 3.

3. Drill Cable Holes in Rails

   Drill ¼" holes through "C" shaped rails to hang the rails with cables.
Installation

4  Insert Rails into the Fins

Insert the rails into the fins as shown. Then install bolts (3-70-019) into the rails in the pre-installed rampa inserts.

5  Expand Rails to Lock Fins in Slots

After completing installation, the fast caps (3-70-006) can be used to cover up the bolts.
Installation

6 Cable Couplers and Tensioners Position and Installation

a When installing models end to end (meaning the ends of the fins are lining up) 3form recommends to leave a ½” - 1” gap between modules to avoid any aesthetic variation due to the fins not perfectly aligning caused by material or installation variance.

b Determine position for anchoring.

*cIf anchoring in concrete follow Steps 6c-h, if anchoring in wood follow Steps 6i-j. Then continue with Steps 6k-p.*

c Concrete Installation

Drill Ø10mm hole, minimum 65mm deep.

Remove drilling debris with a blowout bulb or with compressed air.

With screw in anchor (3-15-3011A), use a hammer to insert anchor.
**Installation**

6  **Cable Couplers and Tensioners Position and Installation cont...**

f  Place a washer under the screw head.

g  Torque the screw to 15 Nm.

h  Remove screw.

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i  **Wood Installation**

Drill Ø1/4" (Ø11.1mm) hole, minimum 20mm deep.

j  Use an Allen wrench to install the M8 Threaded Insert (3-15-0791).
**Cable Couplers and Tensioners Position and Installation cont...**

1. **k**
   - 3-15-1639-K

2. **l**
   - 3-15-1636-K

3. **m**
   - 3-15-0723

4. **n**
   - 3-15-0723

5. **o**

6. **p**
Installation

7 Suspend Edge Module

8 Cable Tensioner installation
Installation

9  Connect Edge Module - Optional

For more information, please visit 3-form.com or call 800.726.0126
**Product Description**

Play with Varia in a whole new way with Edge. The easy-to-install, modular system comes in nine configurations, and can be customized to fit any space – as a wall treatment, ceiling element, or partition system.

**Features and Benefits**

- Many beautiful design options
- Extremely easy to assemble and disassemble
- Very tough and durable

**Available Configurations**

Edge Fins come in 9 standard configurations – Uniform, Contour, Fan, Stepped, Angle, Arc, Diagonal, Jagged, Hourglass (shown in more detail on page 3). Fins can be installed in various sequences to provide a unique aesthetic within each configuration. Also, customization of the fin size is available.

Edge is available as a wall, ceiling, or partition installation. Each of the nine fin configurations are identical for wall and ceiling. Partition is two sided so the look is similar on both sides.

**Available Textures/Finishes**

3form Edge in Varia Ecoresin comes standard with both a front and back Sandstone finish. Sandstone is a durable finish that has a subtle grainy texture with a slightly frosted look.

*The Varia Ecoresin system panels utilizing natural products as a decorative inter-layers may change in appearance over time. Natural materials are also subject to inherent inconsistency in color, texture and shape.*

**Panel Sizes and Tolerances**

Linear patterns in Varia Ecoresin panels have a skew tolerance of ½” skew over 48”. Panels containing a pattern (Capiz, Timber, etc.) will not match up from piece to piece.

*Edge materials are cut to a tolerance of ±¼”*

**Flatness Tolerance**

Edge panels shall not have distortion in the form of a wrinkle, twist or scallop along the perimeter of the sheet. Overall warp extending across the sheet is permitted to a maximum of ½” (7.14 mm) for each 48” (1.2 m) or fraction thereof. Panel is to be measured when laying horizontally under its own weight on a flat continuous surface.

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**Material Specifications**

**Flammability and Smoke Test Results**

- **Building Code Approvals**
  Edges Fins have been independently tested and meet the criteria for approved interior finishes and light transmitting resin as described in the 2015 International Building Code®.

<table>
<thead>
<tr>
<th>Material</th>
<th>Test</th>
<th>Edge</th>
<th>Result</th>
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<tbody>
<tr>
<td>Varia Ecoresin</td>
<td>ASTM D 2843 Smoke Density</td>
<td>71.6%F</td>
<td>Pass &lt; 75%F</td>
</tr>
<tr>
<td>Varia Ecoresin</td>
<td>ASTM D 635 Flame Spread</td>
<td>Self Extinguishing</td>
<td>Pass CC1</td>
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<tr>
<td>Varia Ecoresin</td>
<td>ASTM D 1929 Self-ignition</td>
<td>716%F</td>
<td>Pass &gt; 650%F</td>
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<tr>
<td>Varia Ecoresin</td>
<td>UL94</td>
<td>Flame Class - HB</td>
<td>Pass</td>
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<tr>
<td>Varia Ecoresin</td>
<td>UPITT Mortality Test</td>
<td>Pass</td>
<td>Not more toxic than wood</td>
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<tr>
<td>Varia Ecoresin</td>
<td>ASTM E84-03 Flame Spread, 1/4” thickness</td>
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<td>Class B: 26-75 ≤450</td>
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<tr>
<td>Varia Ecoresin</td>
<td>Smoke Generated</td>
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<tr>
<td>Varia Ecoresin</td>
<td>NFPA 286 1/4” thickness</td>
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<td>Sola Felt</td>
<td>ASTM E84-03 Flame Spread, 1/4” thickness</td>
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<td>Class A: 0-25 ≤450</td>
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<td>Smoke Generated</td>
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</tbody>
</table>

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Cleaning: Varia Ecoresin

3form Varia Ecoresin fins should be cleaned periodically. A regular, seasonal cleaning program will dramatically help prevent noticeable weathering and dirt build-up. 3form recommends the use of the following common cleaning products: Windex, Formula 409, Simple Green, Fantastik, Virex, 10:1 Water/Bleach Solution.

Rinse the sheets with lukewarm water. Remove dust and dirt from Varia Ecoresin with a soft cloth or sponge and a solution of mild soap and/or liquid detergent in water. A 50:50 solution of isopropyl alcohol and water also works well. Rinse thoroughly with lukewarm water.

Do:
• Always use a soft, damp cloth to blot dry. (Rubbing with a dry cloth can scratch the material and create a static charge)

Do not:
• Use scrapers or squeegees on Varia Ecoresin.
• Use scouring compounds, gasoline, benzene, acetone, carbon tetrachloride, certain deicing fluids, lacquer thinner or other strong solvents.
• Use highly alkaline or abrasive cleaning agents.
• Rub with a dry cloth.

Cleaning: Felt

To remove airborne debris and dust, it is recommended to periodically vacuum Felt Edge fins. Please note the slight shedding of fibers from the Felt is normal and not indicative of any defect.

Important! If a cleaning material is found to be incompatible in a short-term test, it will usually be found to be incompatible in the field. The converse, however, is not always true. Favorable performance is no guarantee that actual end-use conditions have been duplicated. Therefore, these results should be used as a guide only and it is recommended that the user test the products under actual end-use conditions.